



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4406-043
Job Sheet 171177



Part No: D4406-043

Job Qty: 6 ea

Part Name: Aft Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/9/18

Type: SOLD

Description:

Note: DWG REV D IPP Rev A 11.06.06 new issue EC verified by: DD IPP rev B 12.02.06 as per dwg rev PB1 DD
verf: EC IPP REV: C 15.11.16 AS PER DWG PD1 DD VERF: JLM IPP REV: D 16.02.05 AS PER DWG REV: D
DD VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/7/18	0.00	0.00	Start Up Large Fab-2		100%
150	Large Fab	6 pcs		2/8/18	0.00	23.08	Large Fab 1		100%
160	QC	6 pcs		2/8/18	0.00	0.00	QC9		PD 18.02.16
165	QC	6 pcs		2/8/18	0.00	0.00	QC5		PD 18.02.16
170	Small Fab	6 pcs		2/9/18	0.00	1.20	Small Fab-6		DI 28.02.18
180	QC	6 pcs		2/9/18	0.00	0.00	QC5		30%
190	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-2		FEB 2 1 2018
200	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		FEB 2 1 2018

170- Rockguard : 138793 exp: 2-19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-3	Plate	6 Ea (1 ea)	90-Start up Operation	
D4407-043	Rar Weldment	12 Ea (2 ea)	90-Start up Operation	

DART
AEROSPACE
S041898



Aft Wearplate Assembly

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Michelle

PART NO: D4406-043

Original Serial #: S041898

Revision:

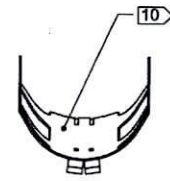
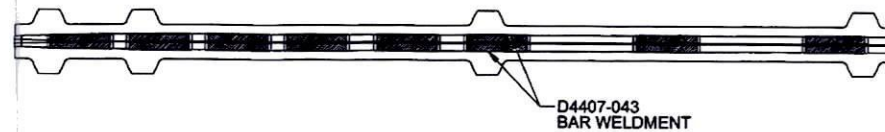
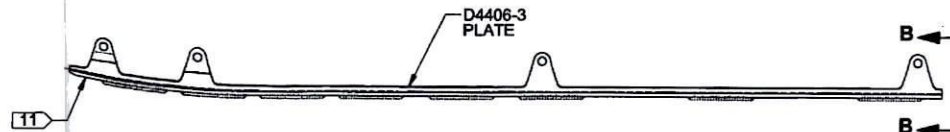
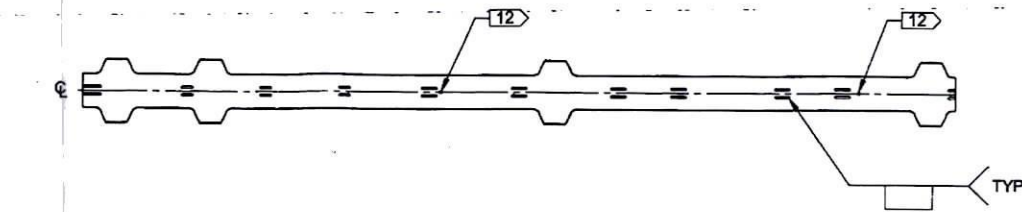
Operation: Start up Operation 02/13/18

Change No:

Job No: 171177

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4406-043	WEARPLATE ASSY
1	1	D4406-3	PLATE
2	2	D4407-043	BAR WELDMENT

△ D



VIEW B-B
SCALE 2X

D4406-043 AFT WEARPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 8.70 lbs
- 8) WELDING: PER QSI 004
- 9) N/A
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
- 11) FORM TO MATCH PROFILE OF D4406-3 AT TIME OF WELDING.
- 12) TRANSFER $\varnothing 0.188$ HOLES FROM D4406-3 TO D4407-043

RELEASED
2016-02-08

APPROVED

DESIGN	RF
DRAWN	DB
CHECKED	ML
MFG. APPR.	DD
APPROVED	WM
DE APPR.	DS
DATE	15.10.14

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. D
D4406	SHEET 2 OF 5
TITLE	SCALE
WEARPLATE ASSY	NTS
COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

SHOP COPY
RETURN TO
ENGINEERING
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171177

12/10/2013